



# INSTALLATION

## ★ ★ ★ INSTRUCTION ★ ★ ★

YZONA BRAND ADHERES TO THE PRINCIPLE OF QUALITY FIRST, WITH ALL PRODUCTS UNDERGOING RIGOROUS QUALITY TESTING TO ENSURE COMPLIANCE WITH INTERNATIONAL STANDARDS. WE HAVE ESTABLISHED LONG-TERM PARTNERSHIPS WITH SEVERAL RENOWNED AUTOMOTIVE MANUFACTURERS AND CONTINUOUSLY LAUNCH INNOVATIVE PRODUCTS THAT MEET MARKET DEMANDS, THANKS TO OUR STRONG R&D TEAM. OUR

GOAL IS TO ENHANCE VEHICLE PERFORMANCE AND SAFETY, ALLOWING EVERY DRIVER TO ENJOY THE PLEASURE OF DRIVING.





# XBCB-0040 COMPATIBLE WITH: 2005-2015 TOYOTA TACOMA

## PARTS LIST:

IF ACCESSORIES ARE MISSING, PLEASE CONTACT CUSTOMER SERVICE.



**M6**

BOLT PLATE X4



**M6**

FLANGE NUTS X2



**M6**

BUTTON HEAD BOLT X2



**M6**

SPRING WASHER X2



**M10**

BOLT PLATE X4



**M10**

FLANGE NUTS X2



**M10**

BUTTON HEAD BOLT X2



**M10**

SPRING WASHER X2



**M8**

BOLT PLATE X20



**M8**

FLANGE NUTS X10



**M8**

BUTTON HEAD BOLT X10



**M8**

SPRING WASHER X10



**M12**

FLAT WASHER X28



**M12**

HEX NUTS X14



**M12**

SPRING WASHER X14



**M12**



**M12**

HEX HEAD BOLT 6+8



**M10**

FLAT WASHER X16



**M10**

HEX NUTS X8



**M10**

SPRING WASHER X8



**M10**

HEX HEAD BOLT X8

## TOOLS NEEDED:

STRONGLY RECOMMEND PROFESSIONAL AUTO PARTS INSTALLATION.

- 8-15mm Socket
  - 15-20mm Socket
- Plastic remover tool or similar

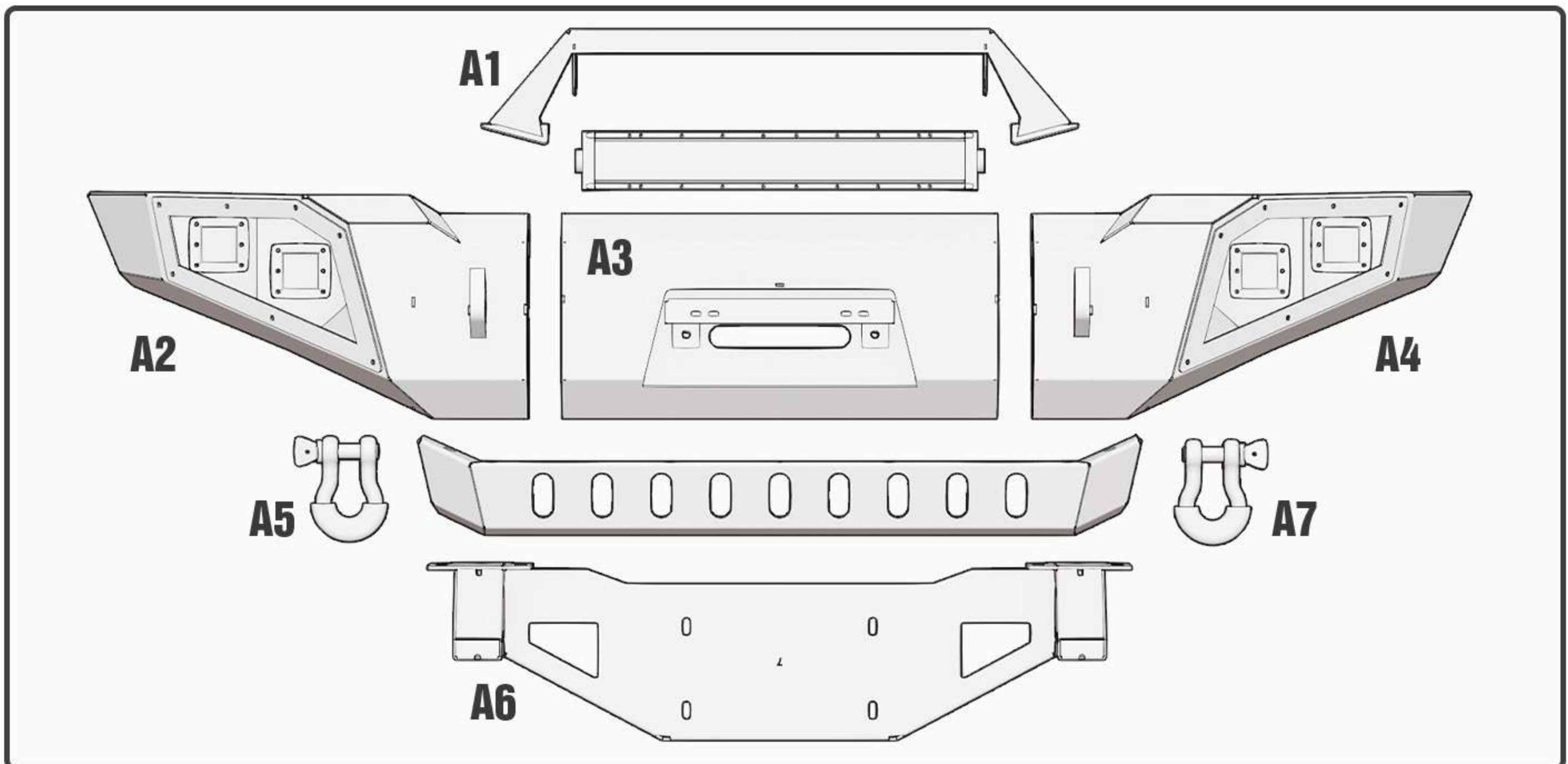




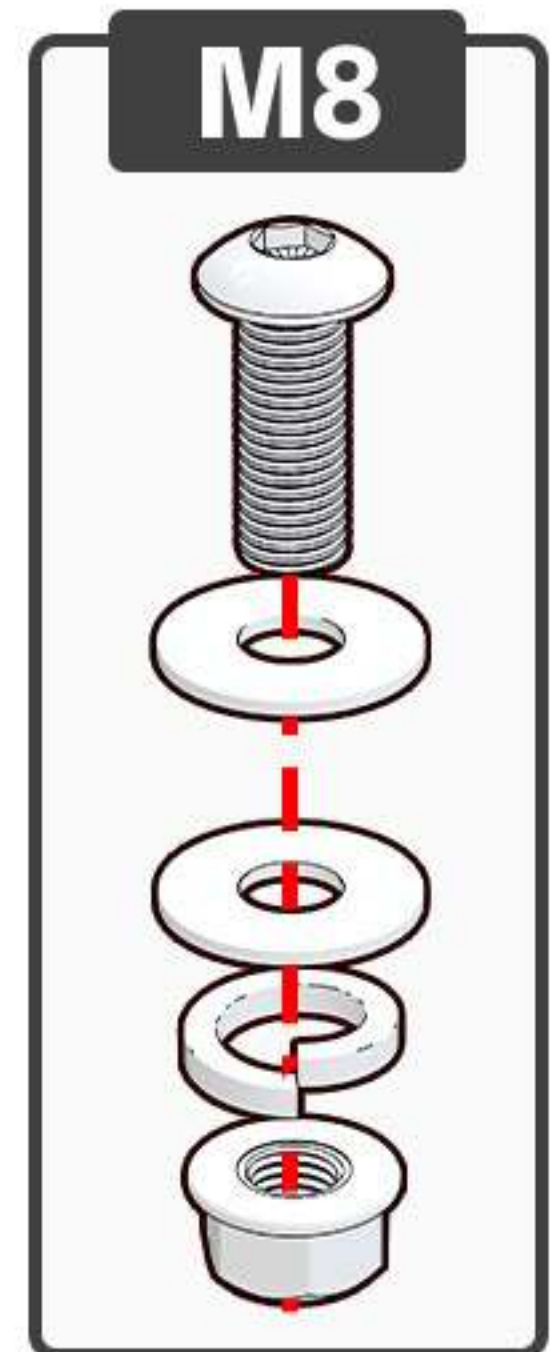
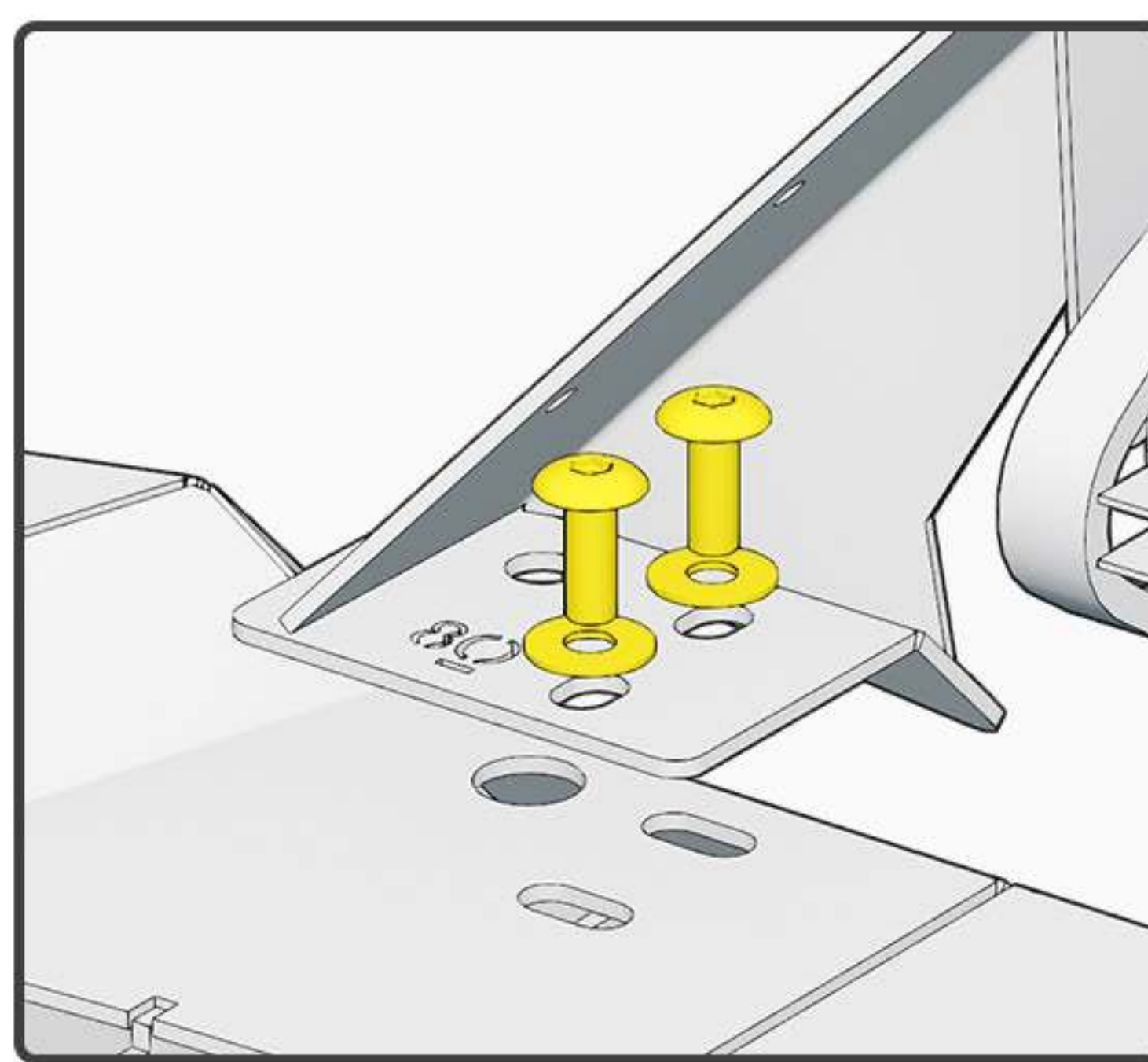
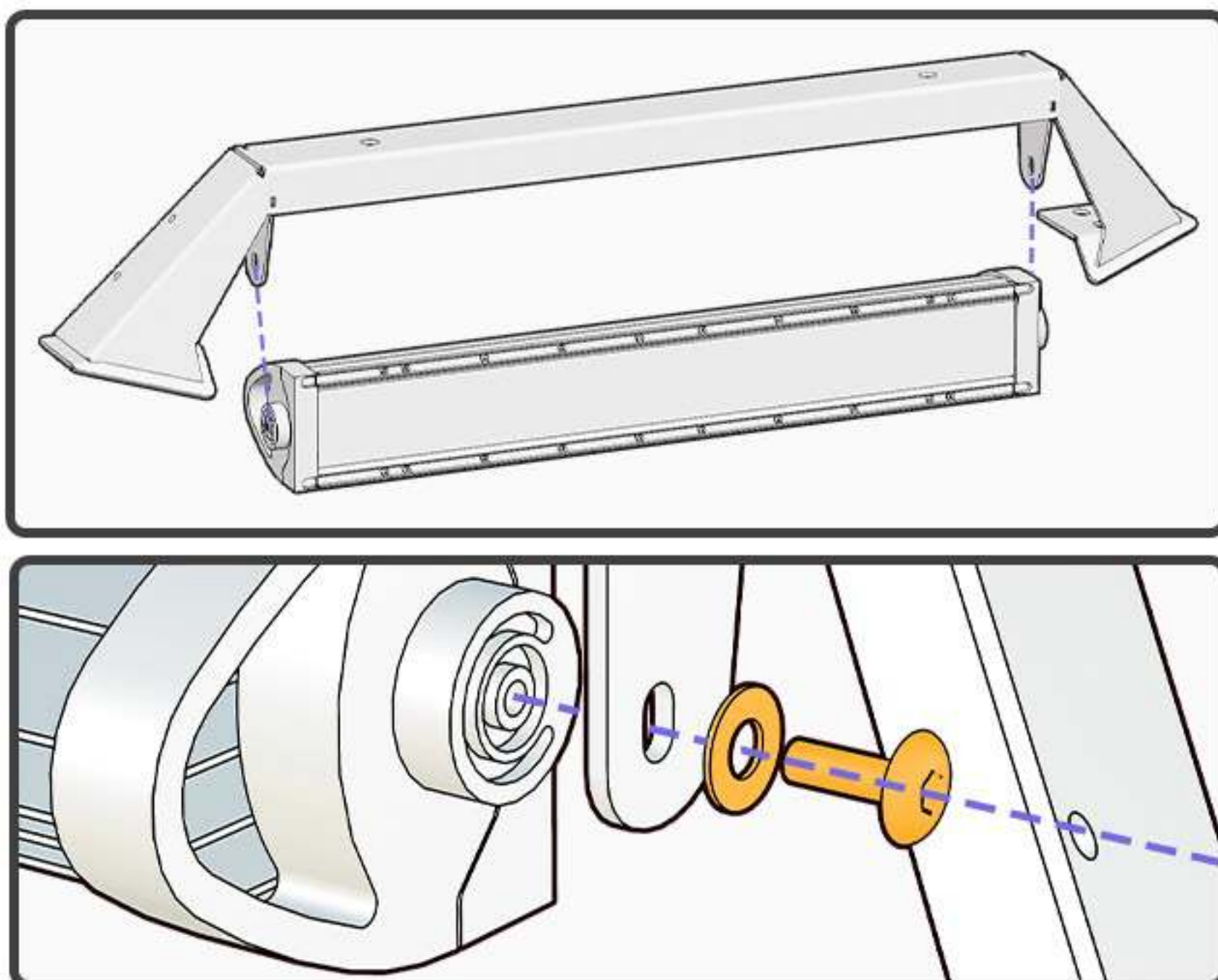
# ASSEMBLY PRODUCT

## STEP 01:

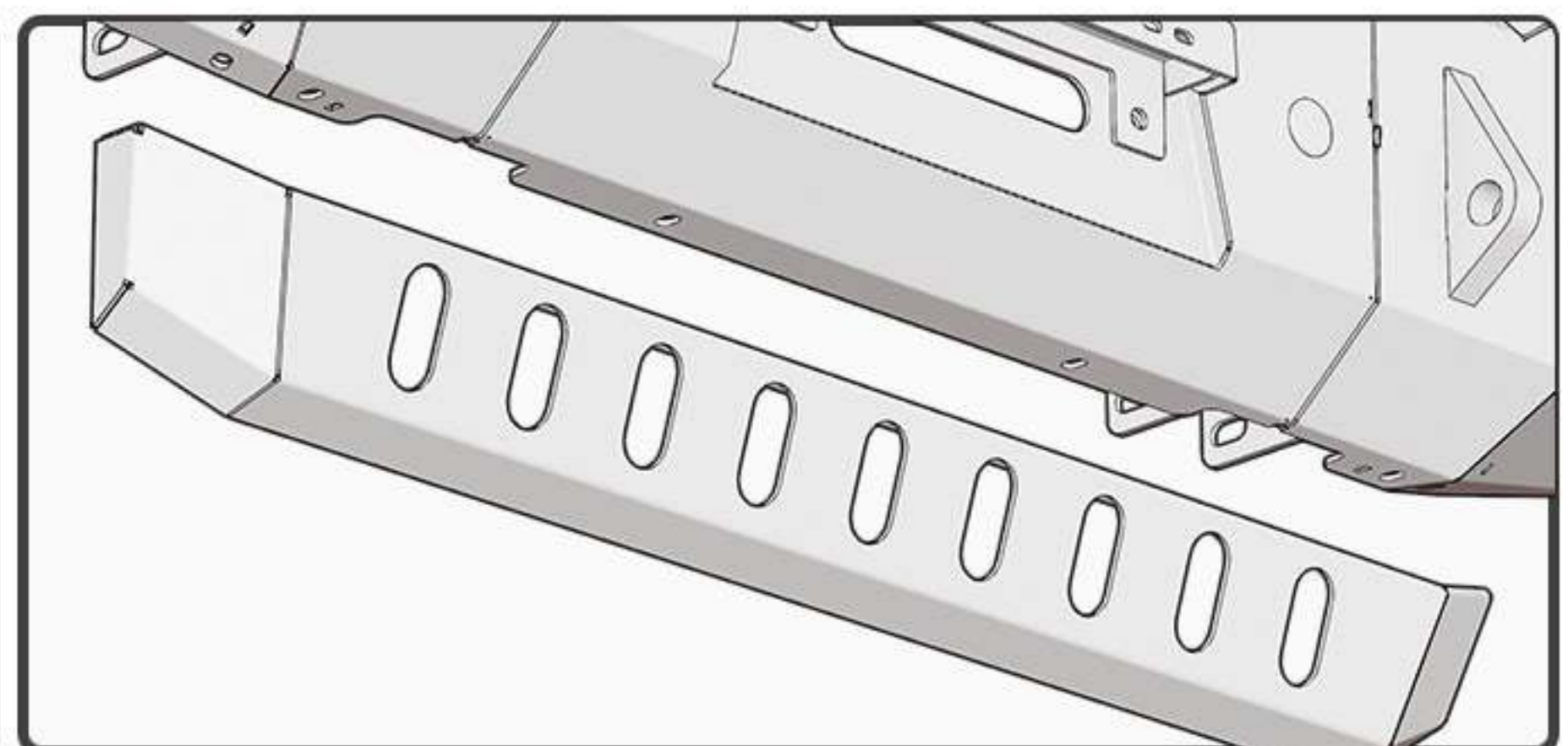
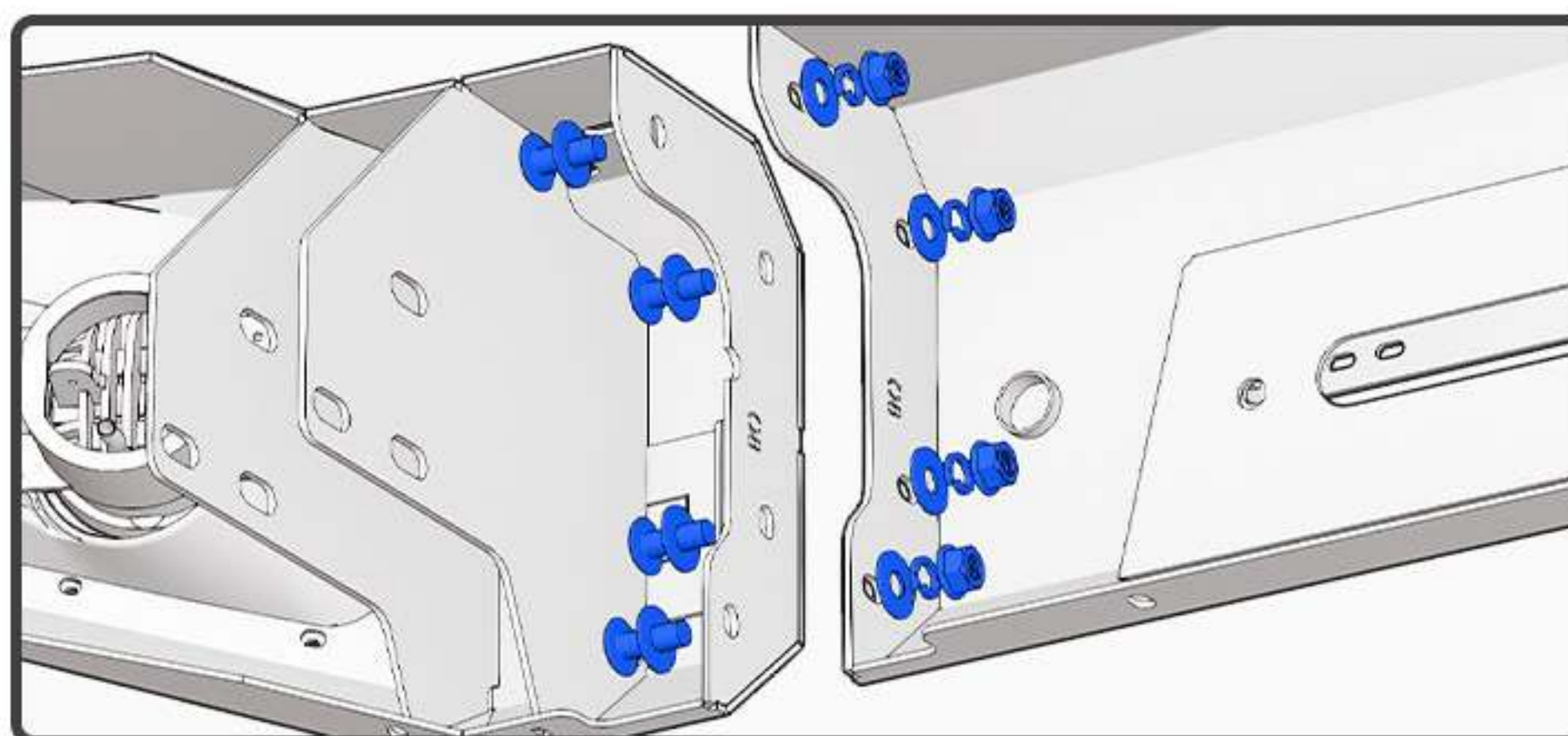
FIRST ASSEMBLE THE PRODUCT, THEN PROCEED WITH THE INSTALLATION. GOOD TOOLS CAN MAKE THE JOB EASIER AND MORE EFFICIENT



- After unpacking and taking out the accessories, prepare the screws. Then, follow the steps to assemble the bumper completely.



- First, use M6 screws to assemble the strip light, then secure the lamp bracket with black M8 screws.



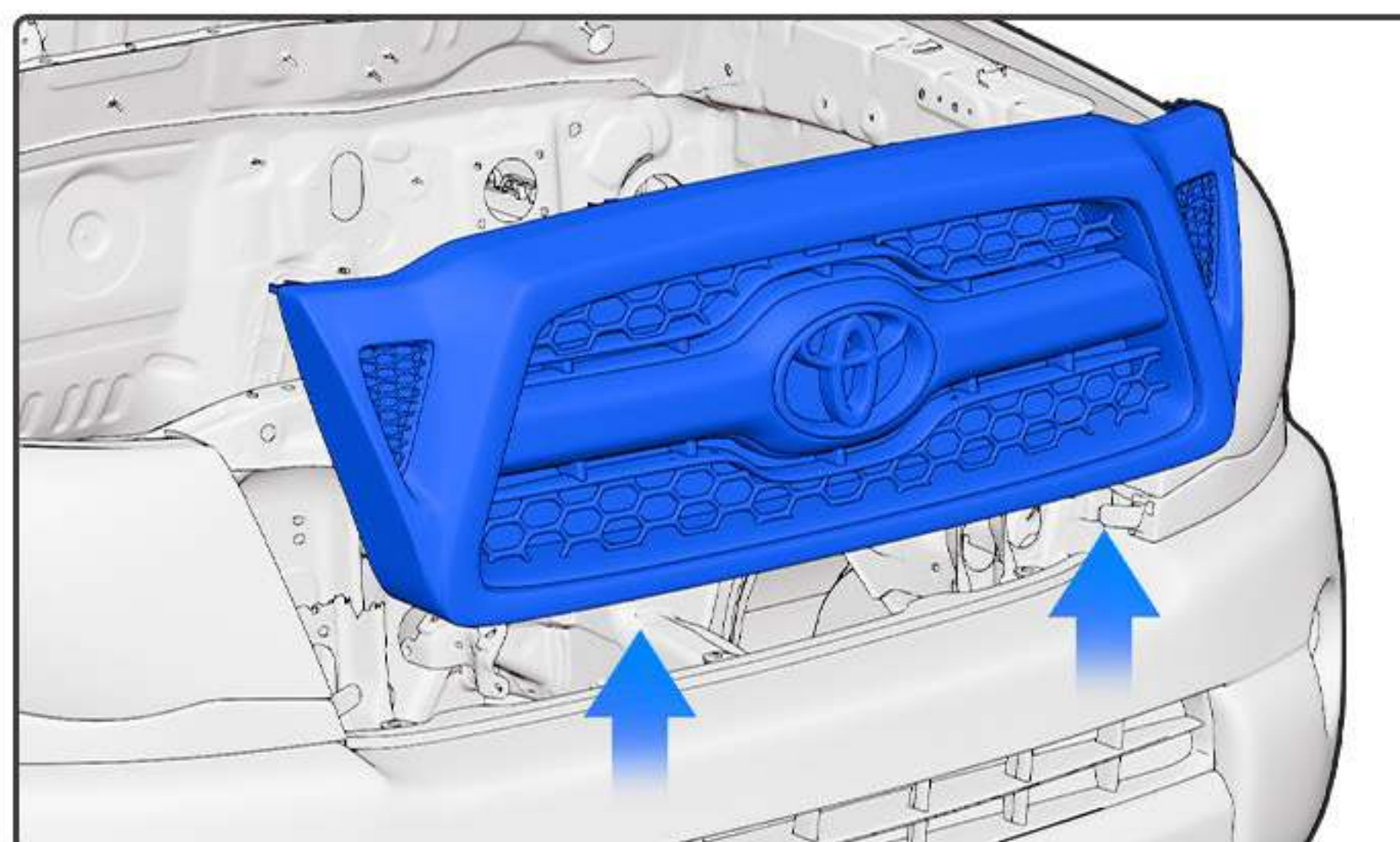
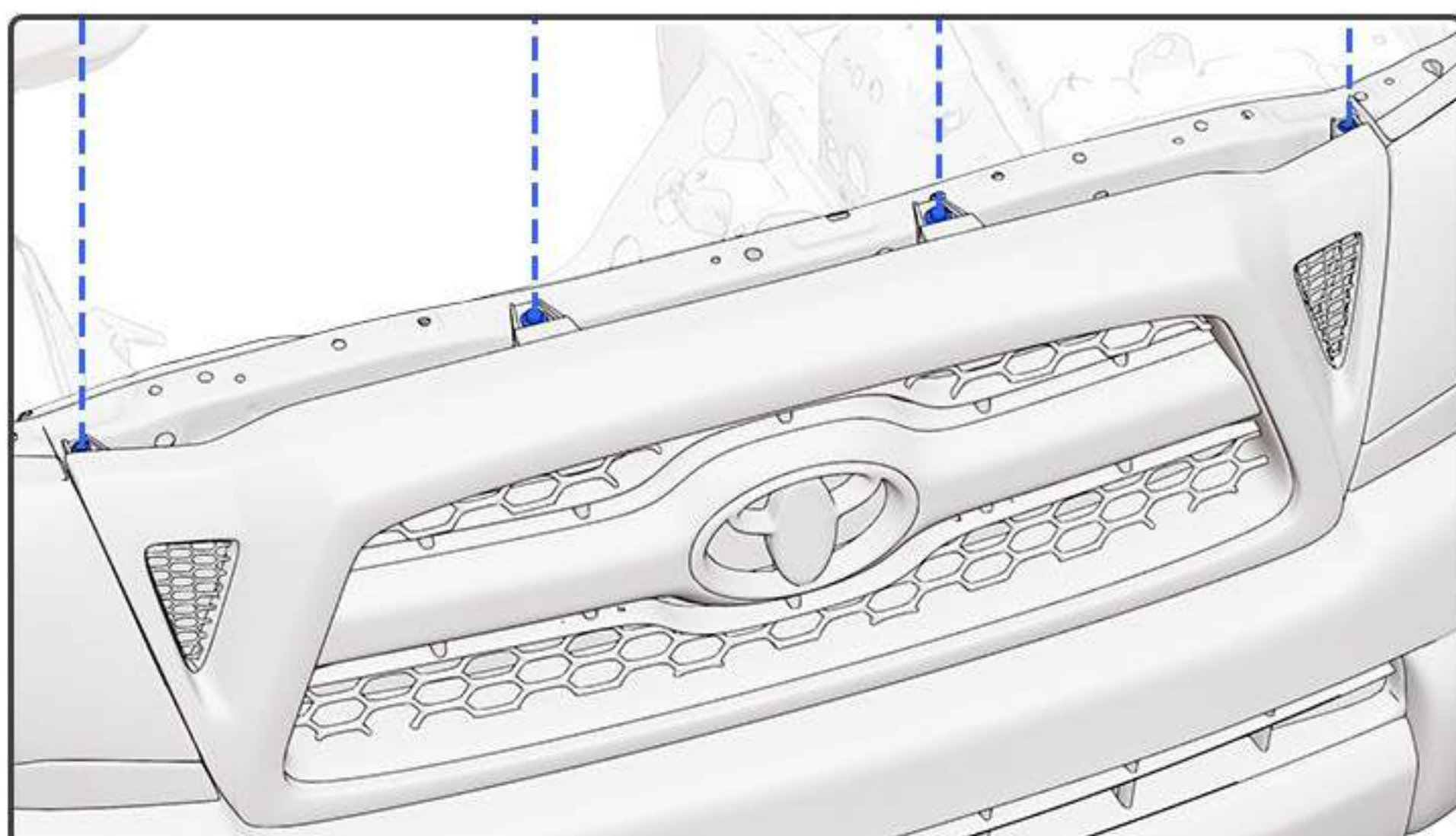
- The bumper main body is assembled with four M10 screws, and after installation, the lower guard plate is secured with M8 screws.



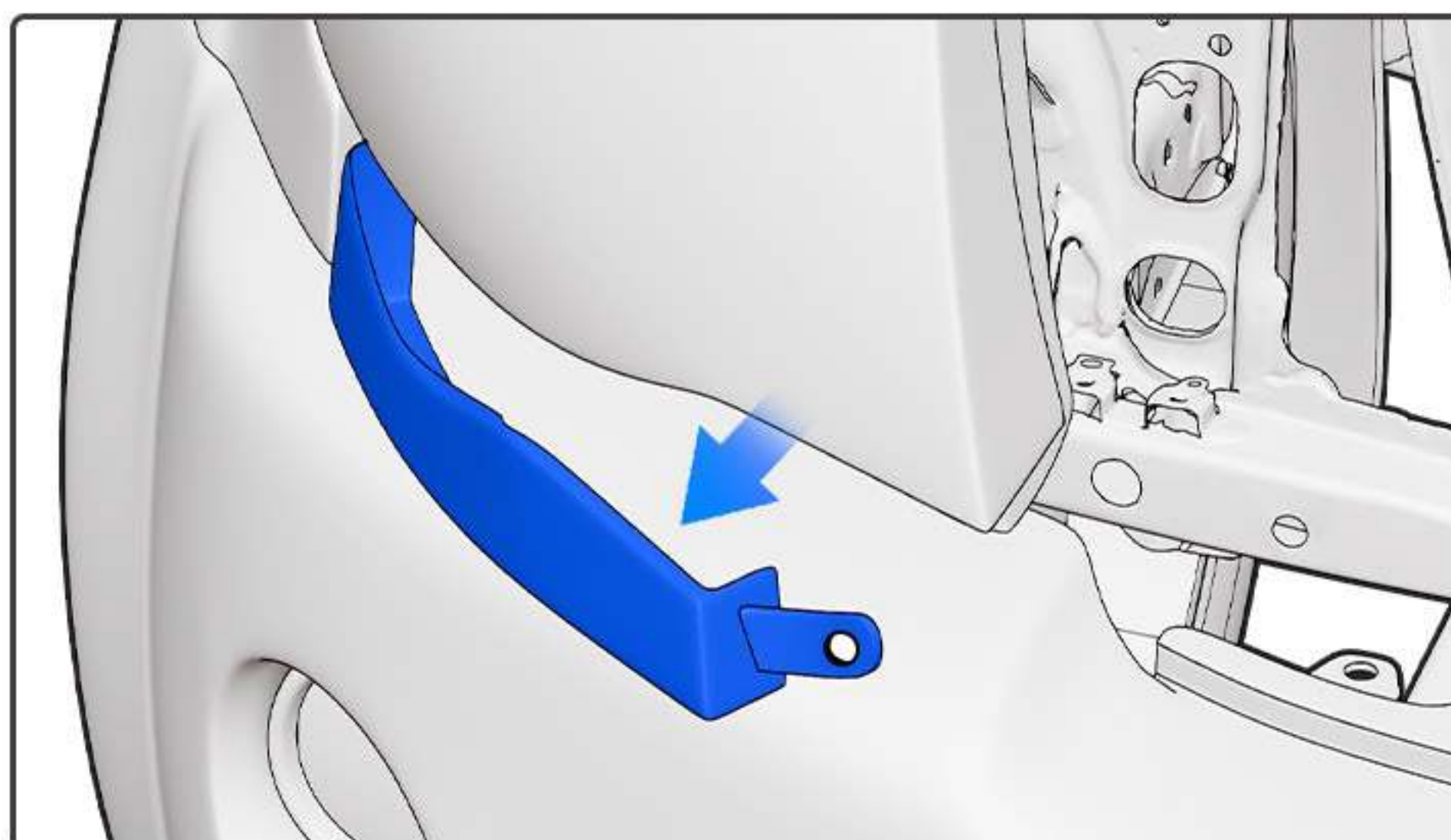
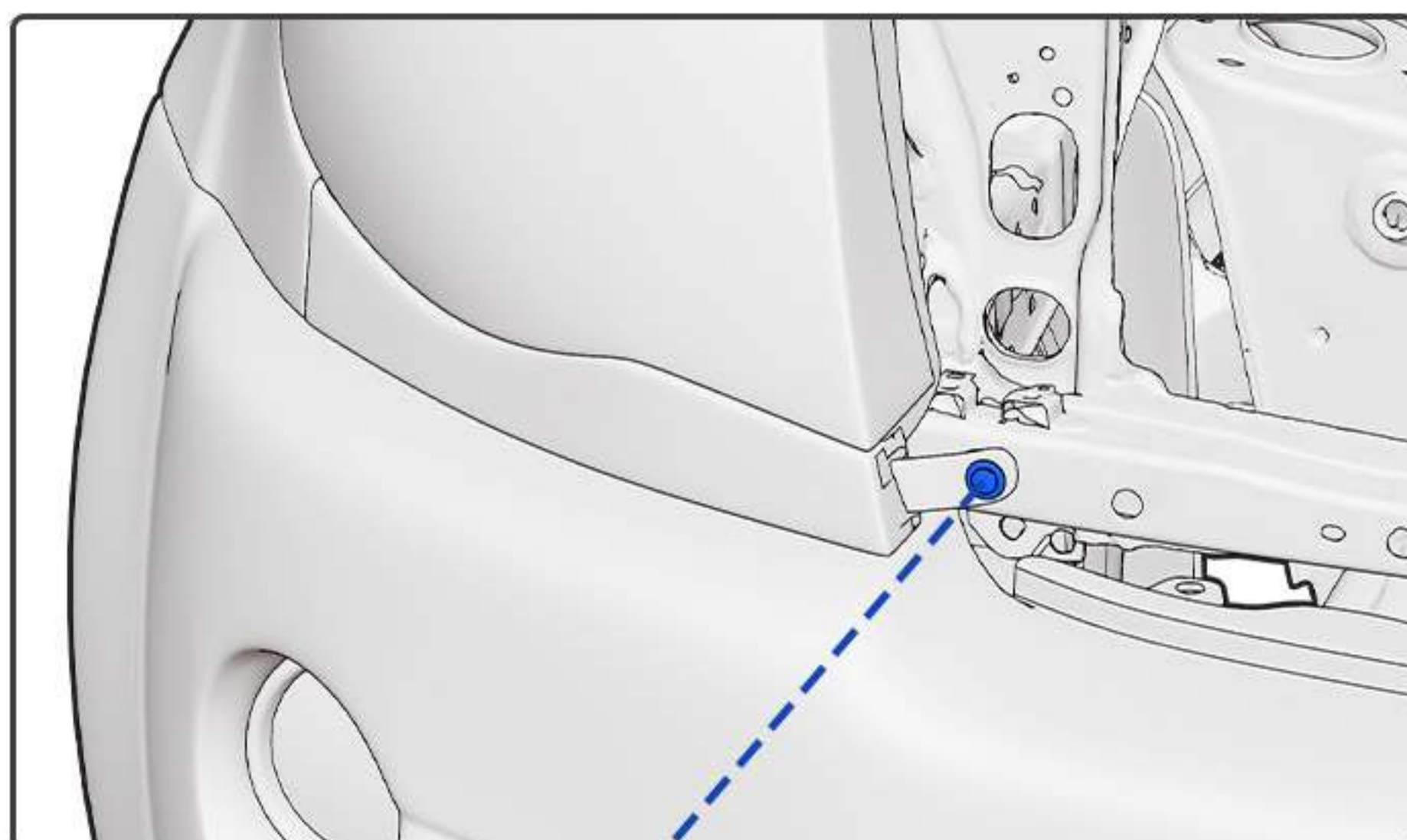
# HOW TO REMOVE THE FRONT BUMPER

## STEP 02:

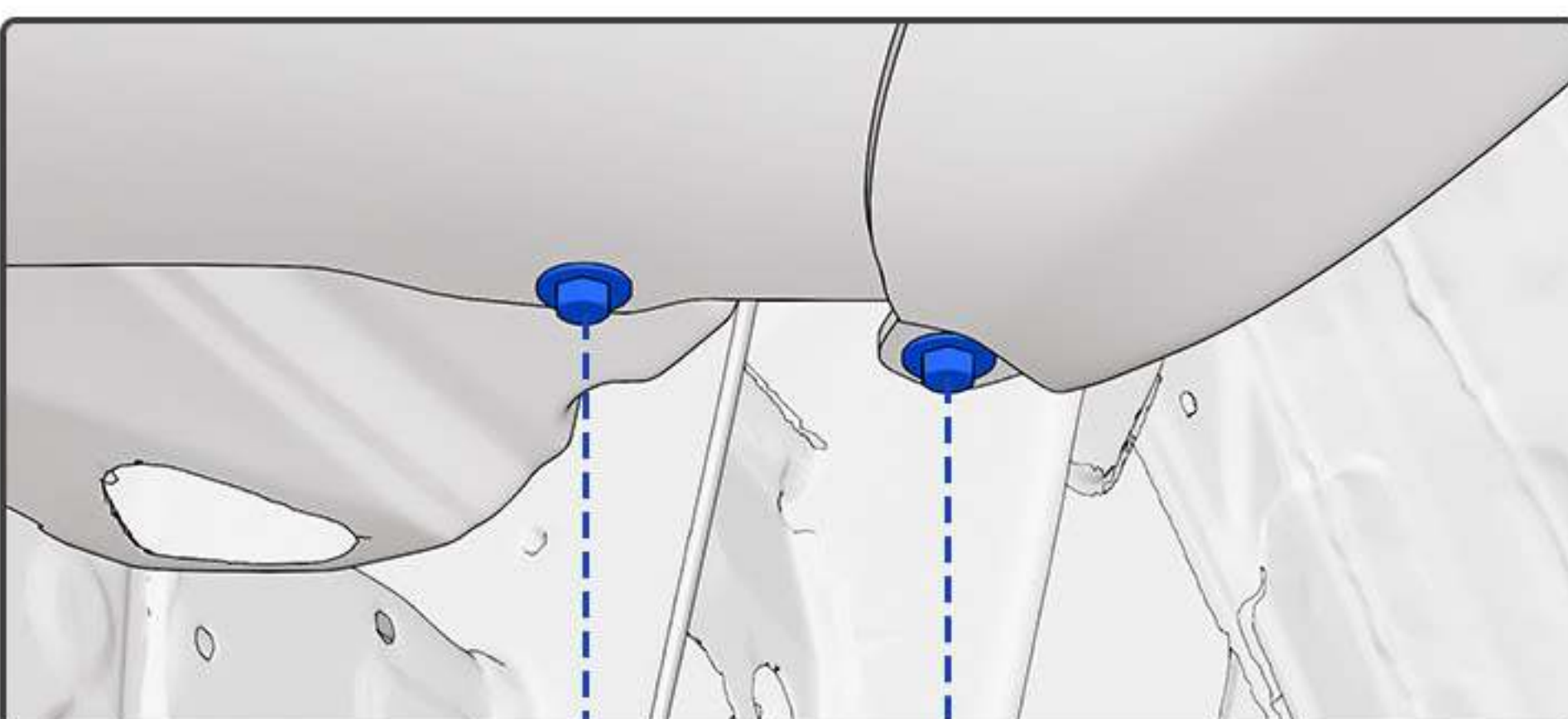
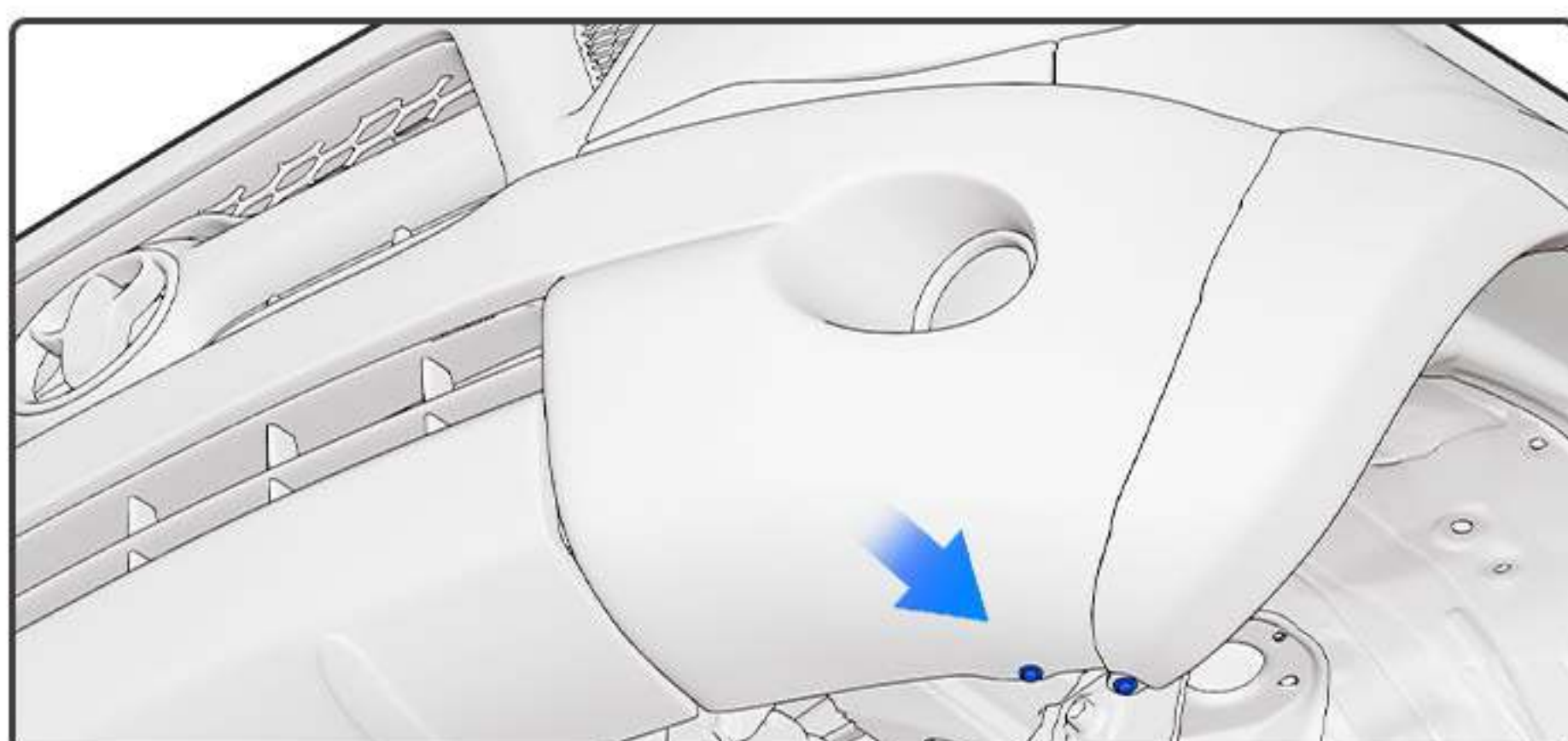
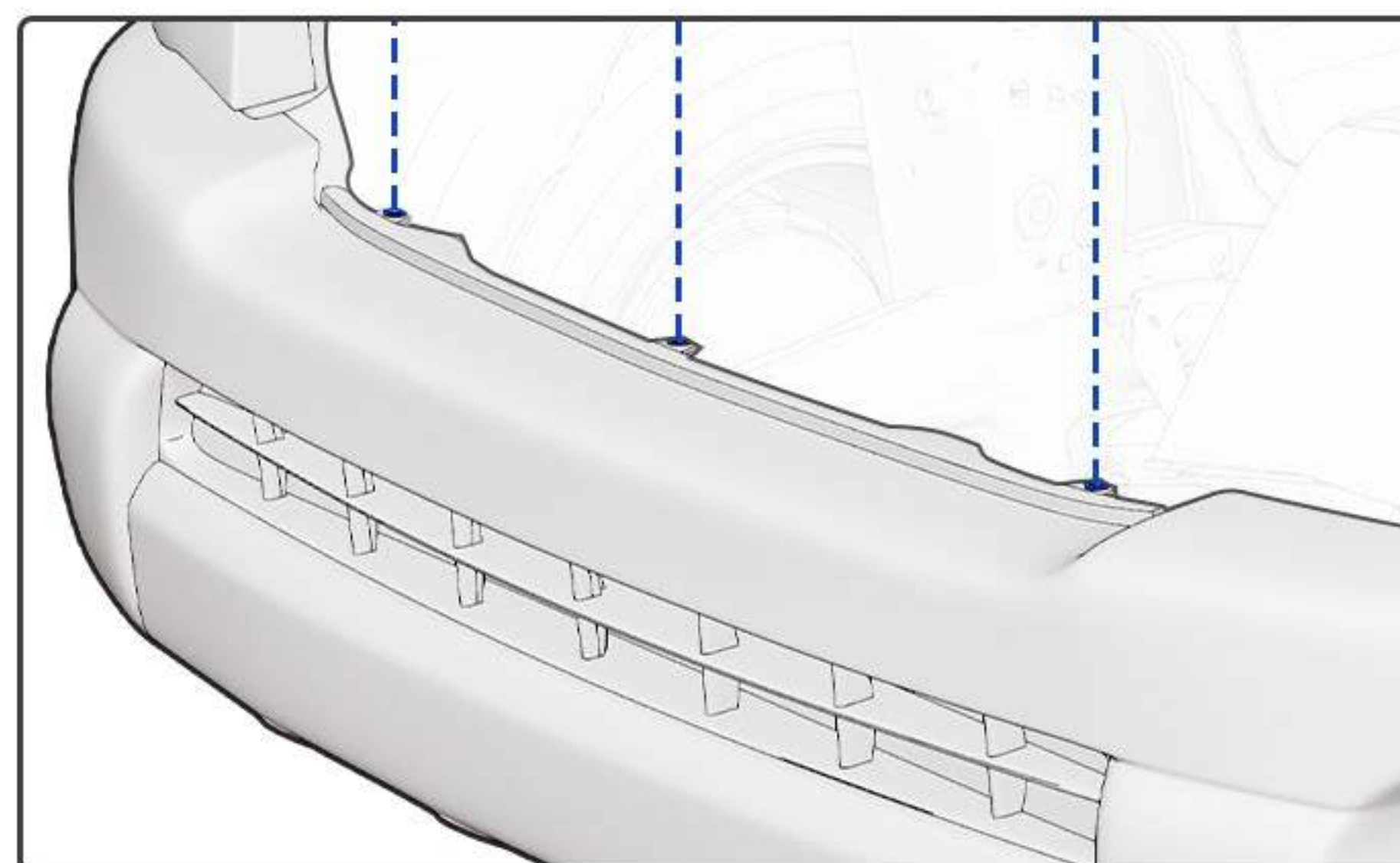
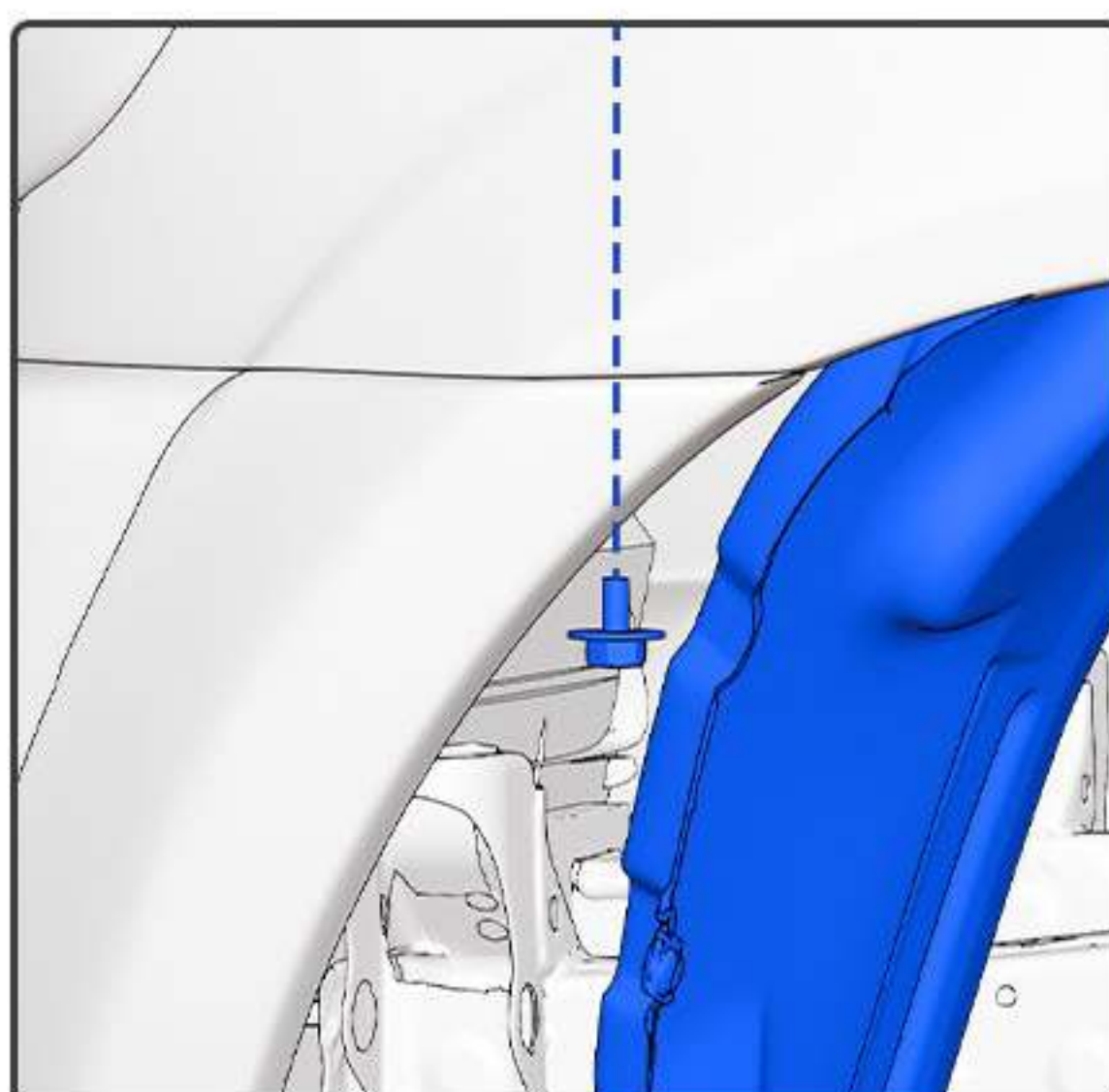
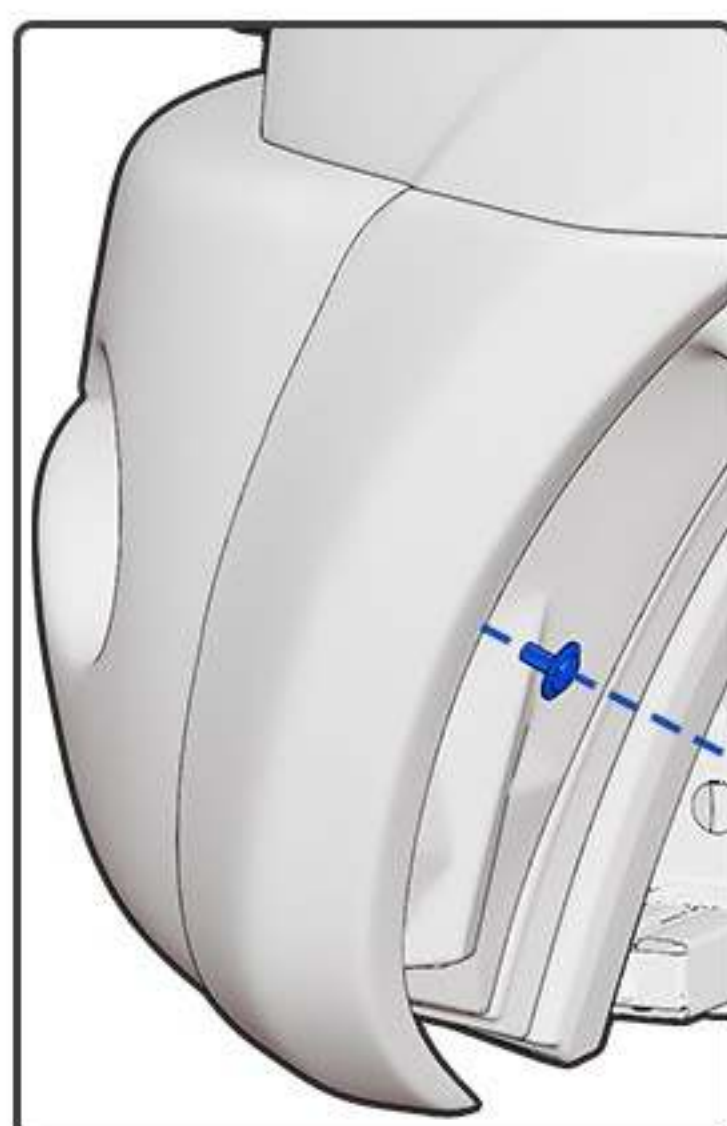
PREPARE ELECTRIC TOOLS BEFORE REMOVING THE BUMPER TO IMPROVE EFFICIENCY.



- After opening the hood, remove the four fixing screws on the center grille and pull out the grille. Note that there are two plastic clips.



- Locate the plastic part below the headlight, remove the screws, and then pull it out.



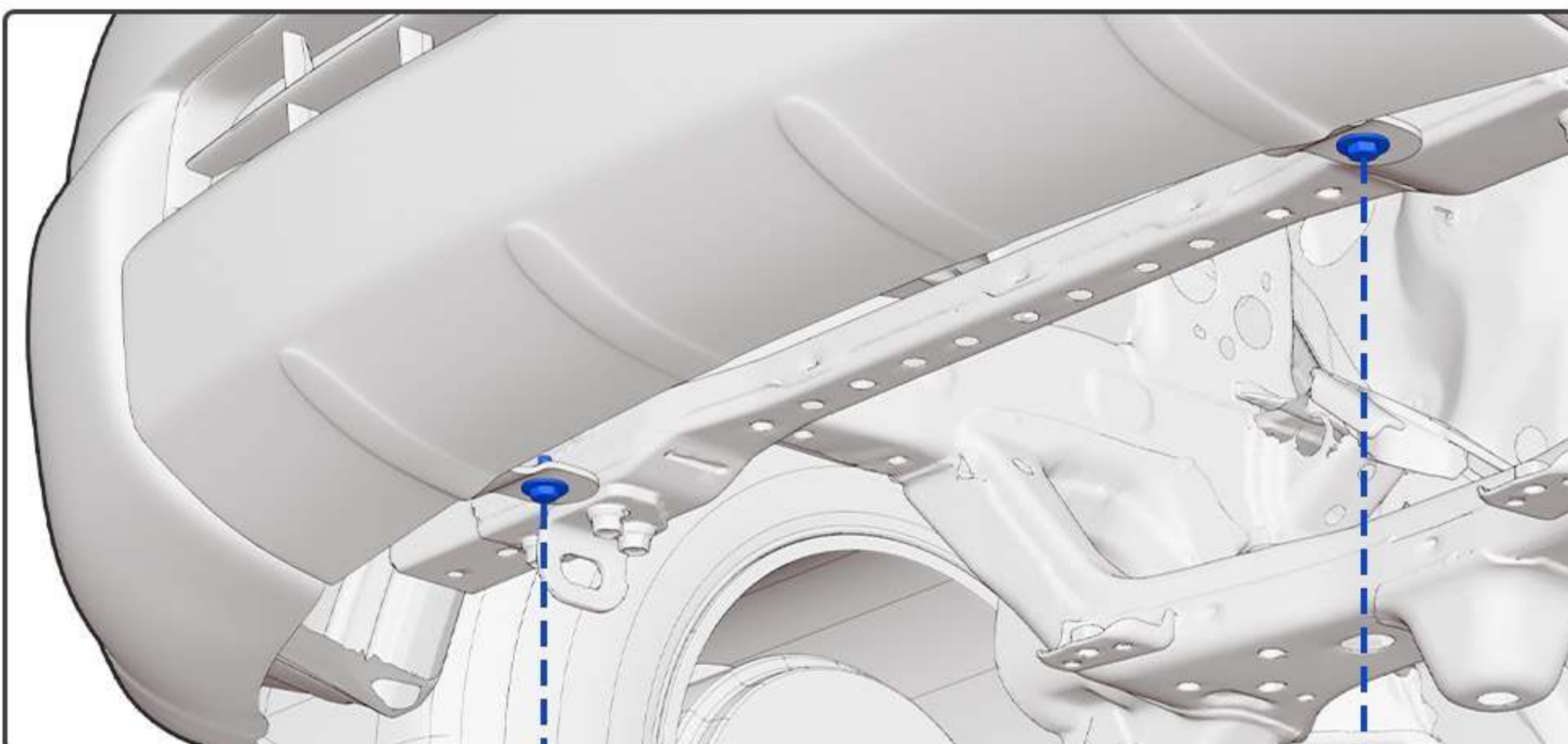
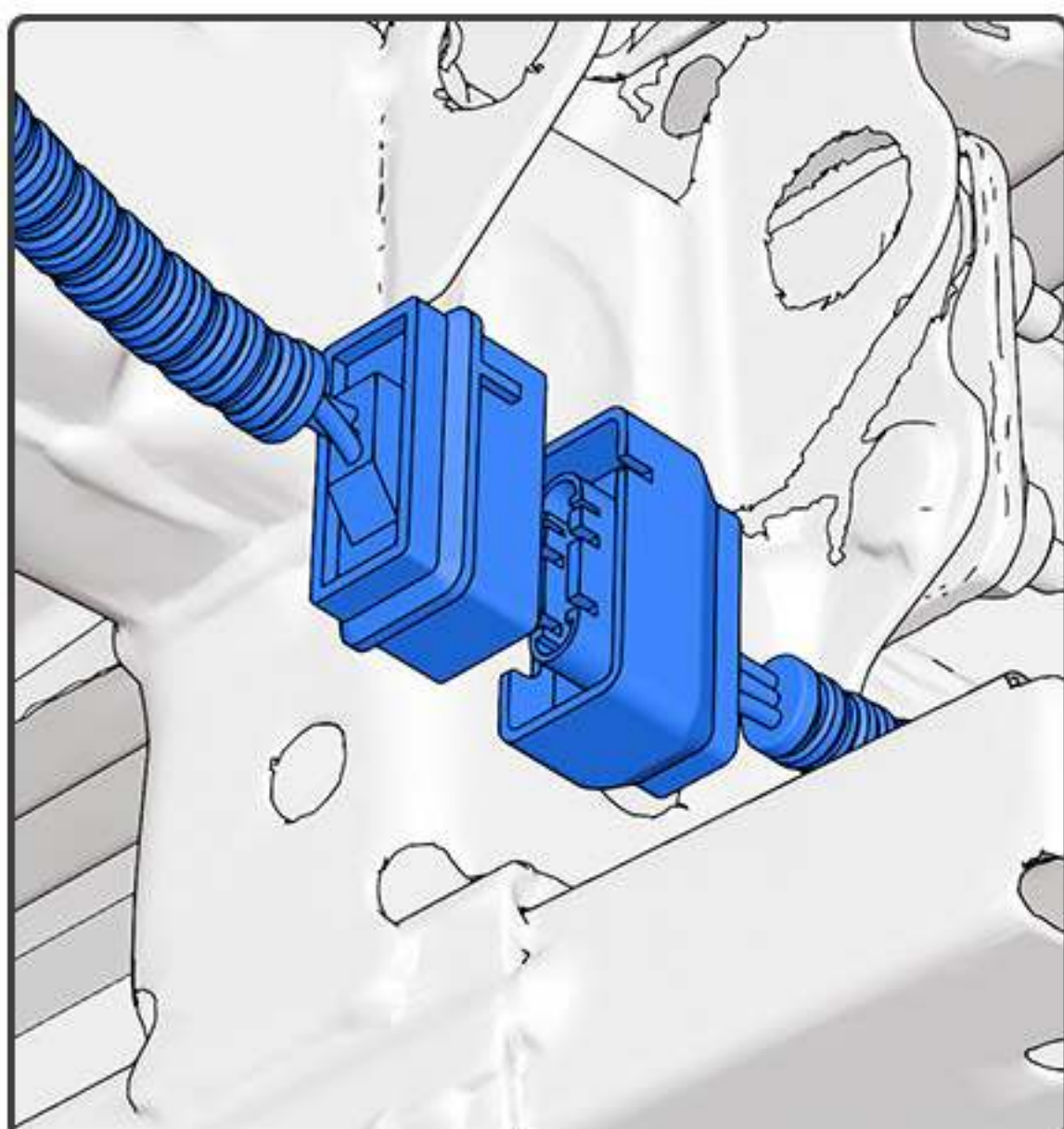
- Locate and remove the two screws from the inner lining. Then, use a ratchet wrench to remove the three screws on the top of the bumper. After that, find and remove the two fixing screws on the bottom of the bumper. Repeat the same steps on the other side.



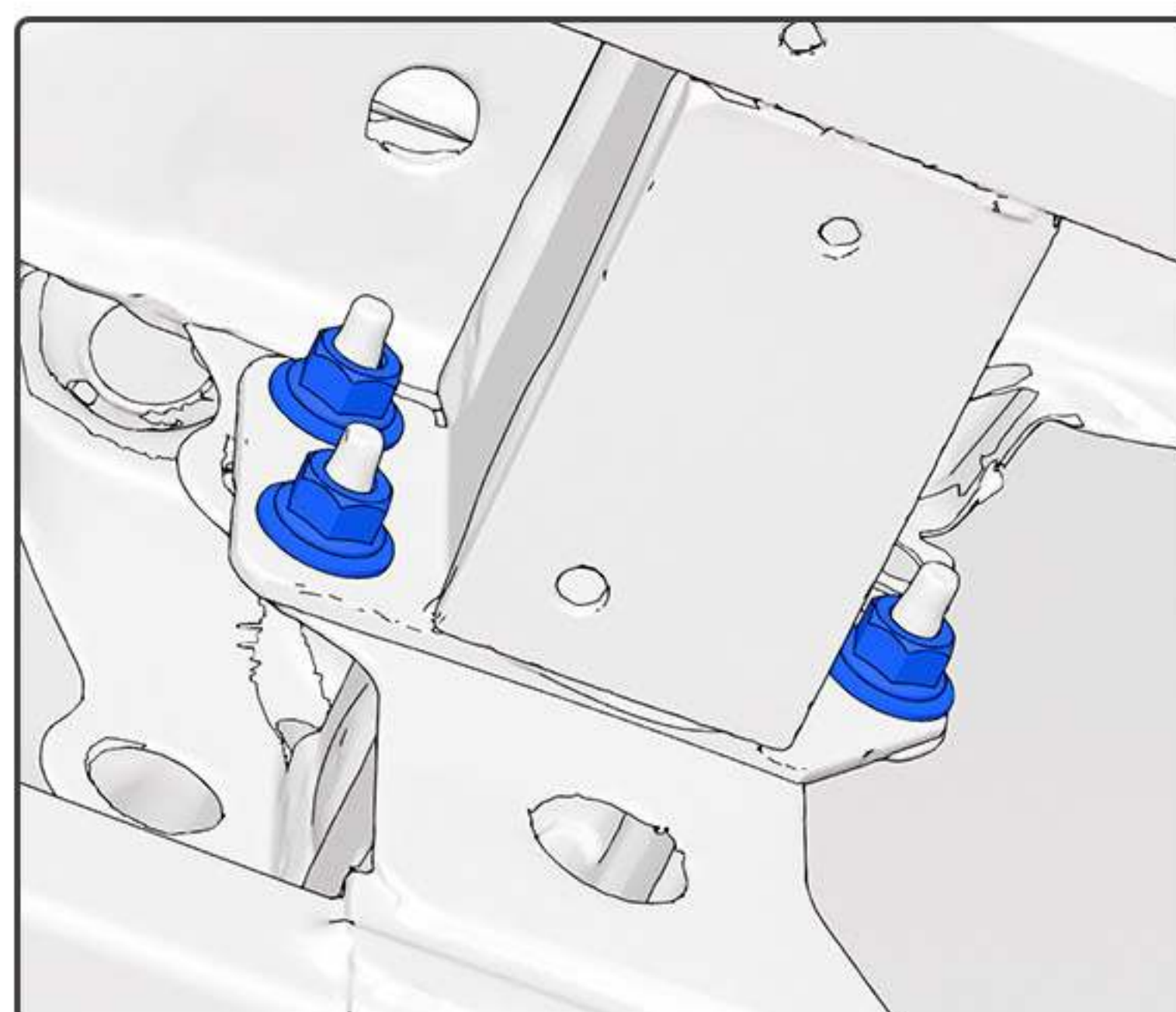
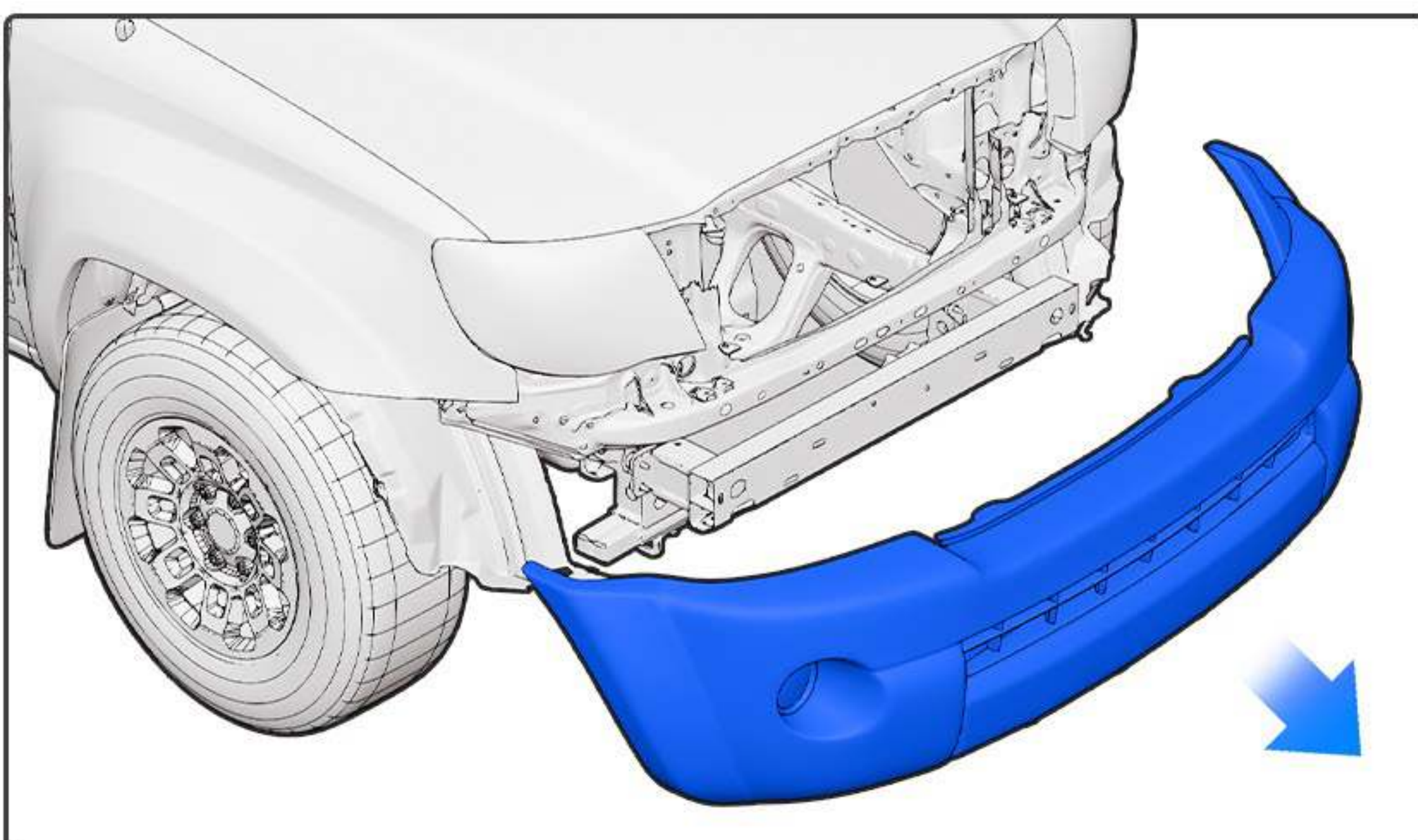
# HOW TO REMOVE THE FRONT BUMPER

## STEP 03:

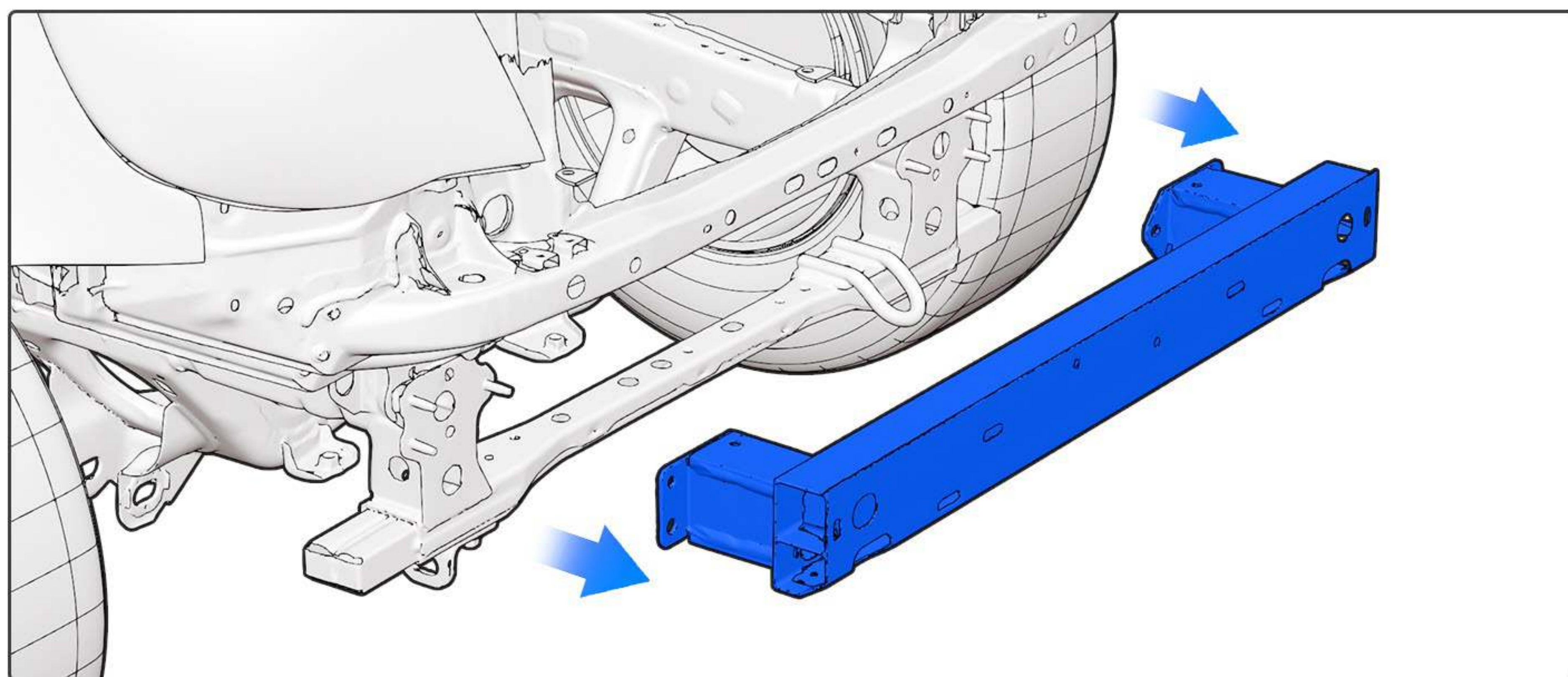
REMOVING THE BUMPER REQUIRES A POWER RATCHET WRENCH, WHICH WILL HELP YOU REMOVE THE SCREWS MORE EASILY.



- After flipping back the inner lining, locate and disconnect the wiring harness. Then, use a ratchet wrench to remove the two fixing screws at the bottom of the bumper.



- Lift the bumper with your friend and remove it. Then, use a ratchet wrench to remove the three fixing screws of the front impact beam. Repeat the same steps on the other side.



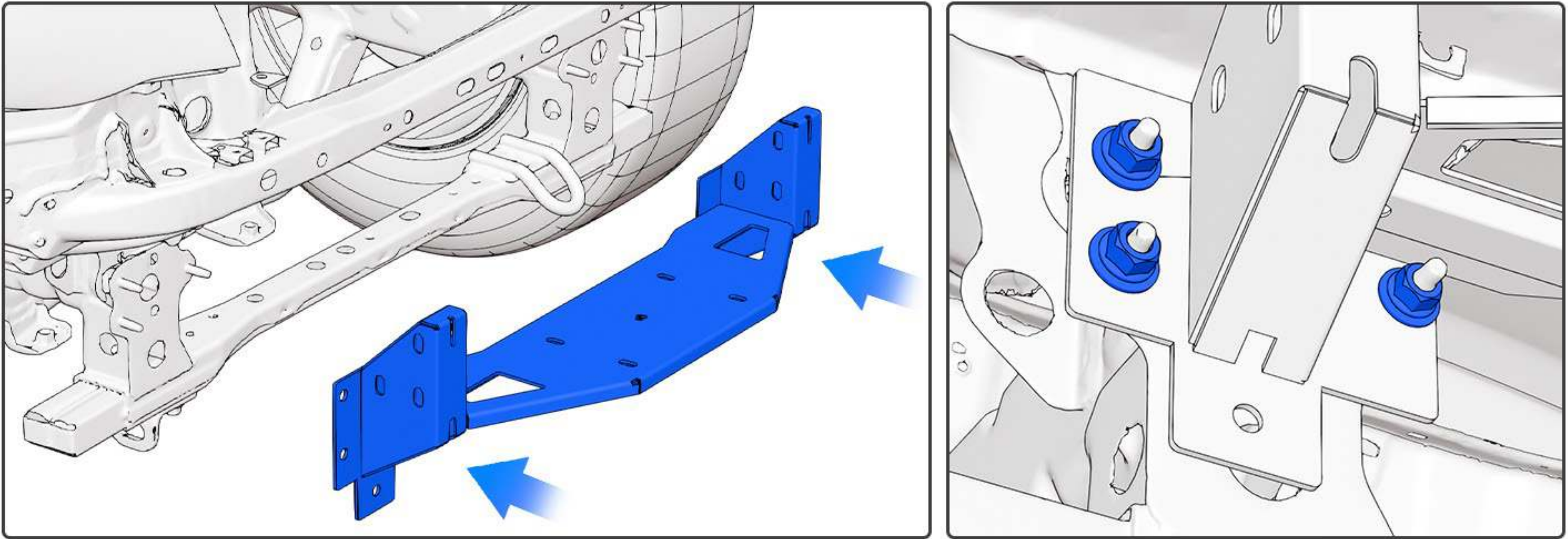
- Next, remove the front impact beam. This part will no longer be used.



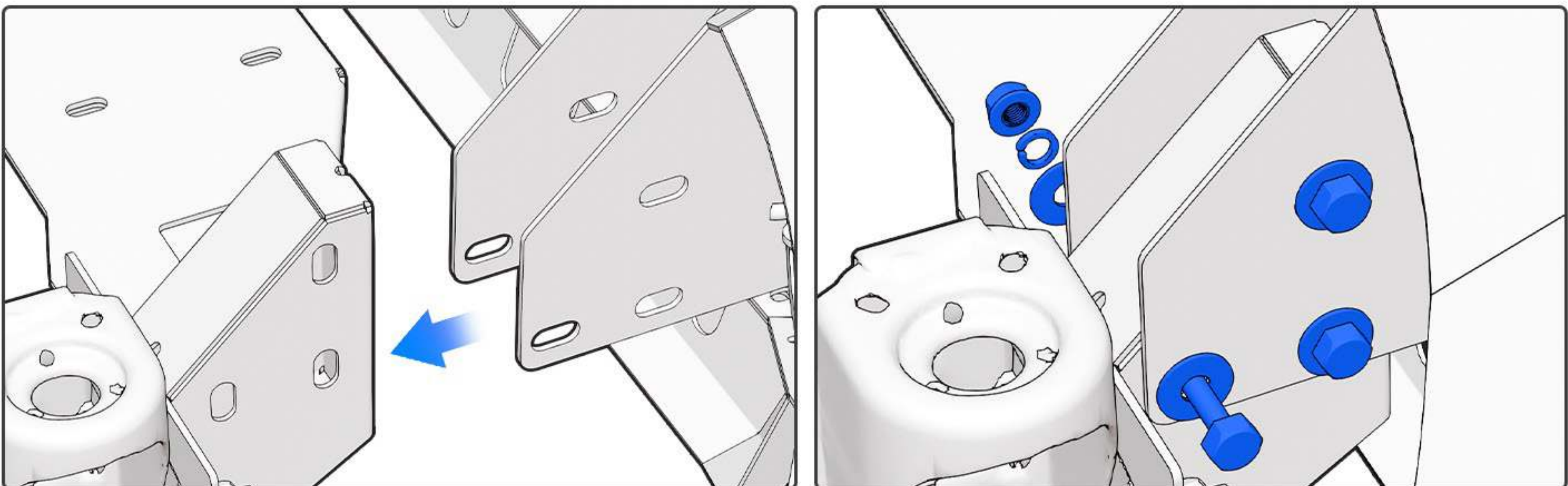
# HOW TO INSTALL THE FRONT BUMPER.

## STEP 04:

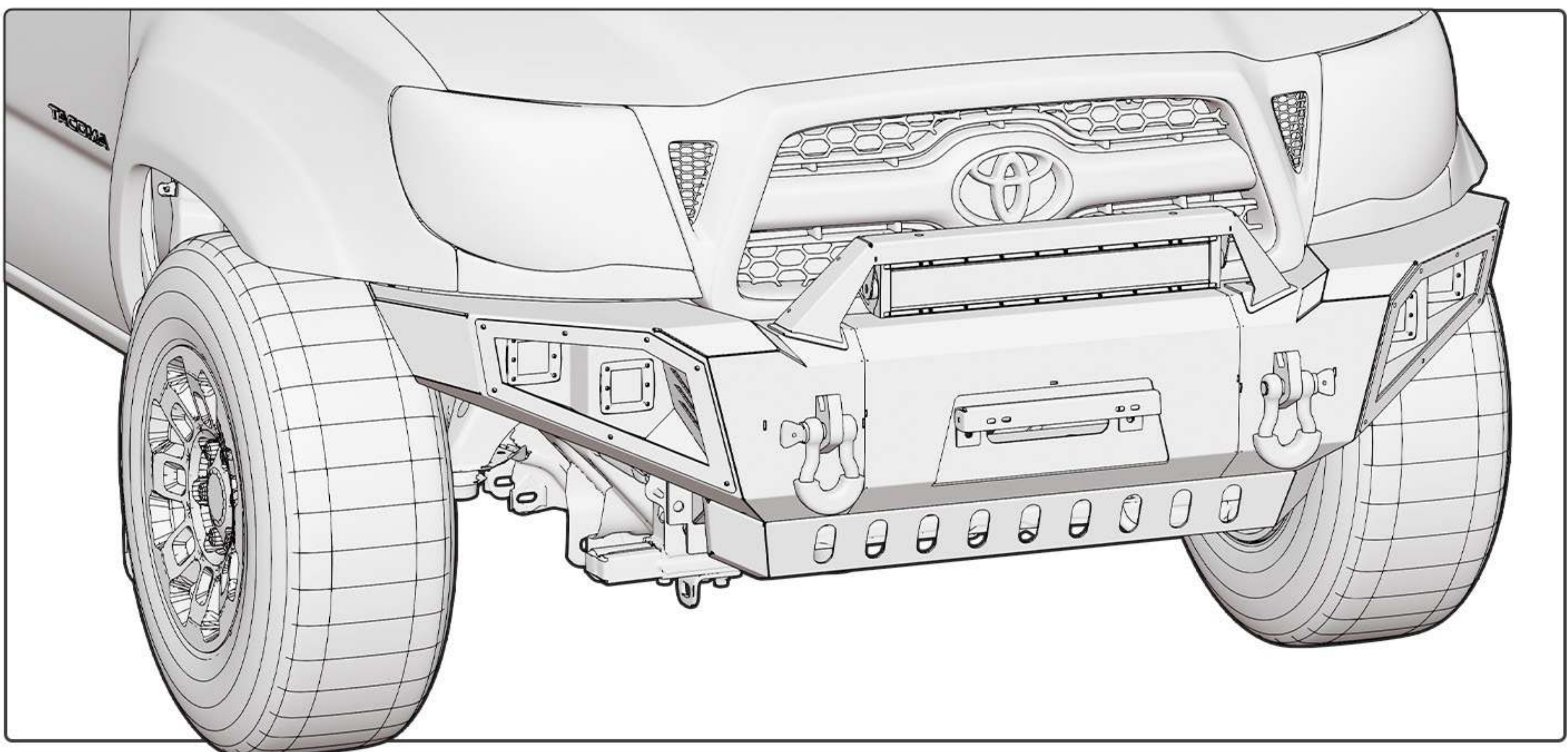
REMOVING AND INSTALLING THE BUMPER REQUIRES TWO PEOPLE TO WORK TOGETHER. PLEASE DO NOT ATTEMPT TO DO THIS ALONE.



- Locate and install the winch mounting bracket we provided. You can use the factory screws or the M12 nuts we supplied for fixing it.



- Next, use the three long M12 screws to secure the bumper. You will need your friend's assistance to install it.



- Before the final step, you need to install the winch and connect the wiring harness to the power source. We apologize that the wiring harness is not provided.



# ELECTRICAL INSTALLATION

- This bumper is equipped with LED lights that need to be connected to a power source. Failing to make these connections correctly may cause damage to the LED lights and/or your vehicle, and could potentially result in personal injury.
- If you are not qualified to make these connections properly, we strongly recommend contacting a professional installer to complete the connections.

## NOTICE

- The images in the manual are for reference only and may differ from the actual product, but the installation process is the same.
- Please regularly check all components connected to the vehicle for looseness to ensure safe use.



YZONA to find your parts



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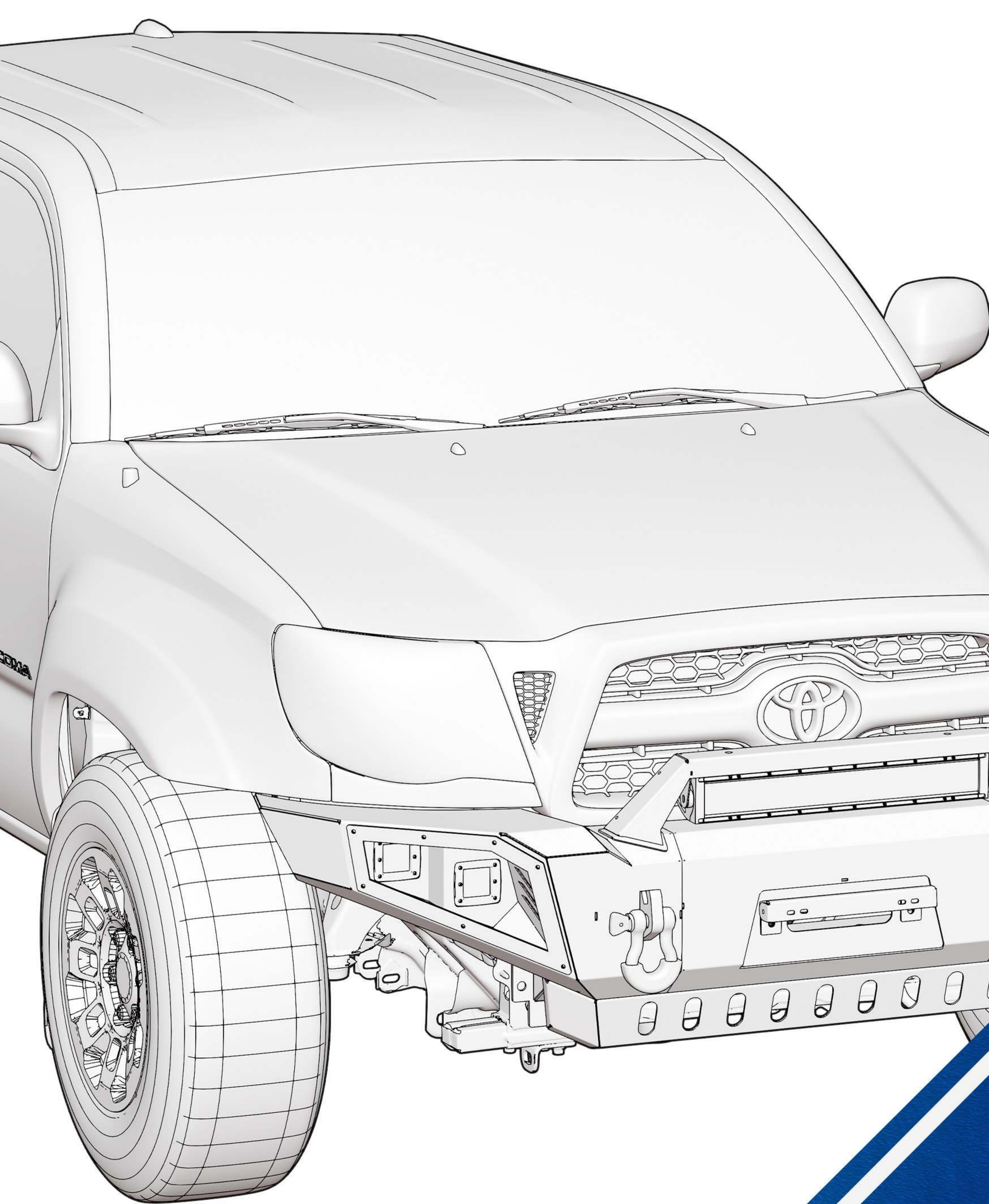


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## **THANK YOU FOR CHOOSING US.**

If there are any missing or damaged items,  
please contact us as soon as possible.